PRECISION WELD









400 Series by OKNA Windows

PW410

THERMAL PERFORMANCE PACKAGES

HEATSEAL°

VINYL FRAME • LOW-E GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors

215 - 788 - 7000 (PW410)

्। भराष्यु Vinyl Frame = 3/4" Insulated Glass Unit = Low — E High Perf. Glass with Argon Gas

Fixed Window OKW - K - 27 - 00037 - 00001

ENERGY PERFORMANCE RATINGS

U - Factor (U.S./I - P) 0.28

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I - P)

 ≤ 0.3 anultaturer dipulates that these ratings conform to applicable NFRC procedures for determining colour partners, where the procedures for determining could proceed the procedures of the procedures. NFRC critique are determined for a fixed set of environmental conditions and efficient procedure. NFRC does not recommend any product and does not versarish the suitability odduct for any specific use. Consult Manufacturer's literature for other product performance information of the performance information of the product performance information of the performance information o

HEATSEAL® DELUXE VINYL FRAME • FOAM FILL • LOW-E GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors 215 - 788 - 7000

(PW410dx)

Vinyi Frame Foam Filled • 3/4" insulated Glass Unit • Low — E High Perl. Glass with Argon Gas Fixed Window 0KW - K - 27 - 00072 - 00007

ENERGY PERFORMANCE RATINGS

U - Factor (U.S./I - P) 0.27

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I-P)

HEATSEAL® TRIPLE DELUXE XR9

VINYL FRAME • FOAM FILL • LOW-E GLASS 15/16" TRIPLE PANE IGU • ARGON GAS (90)



OKNA Windows & Doors

215-788-7000

(PW410dx) Vinyl Frame Foam Filled = 16/16" (insulated Glass Unit = Triple Low — E IG + Argon Gas Fixed Window

OKW - K - 27 - 00074 - 00001

ENERGY PERFORMANCE RATINGS

U - Factor (U.S./I - P)

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I - P) ≤ 0.3

Manufacturer dipulates that these ratings conform to applicable NFRC procedures for determining whole product partnersace. NFRC strings are determined for a fixed set of anytomental conditions and specific product set. NFRC does not recommend any product and does not warrant he suitability of any product for any especific use. Consult Manufacturer's literature for other product performance information, www.sfrc.orm.



OUALIFICATION:

Northern

North-Central



Northern

South-Central





OKNA Windows

400 Crossings Drive Bristol, PA 19007

P 215-788-7000 F 215-781-1166

oknawindows.com

SUNSEAL®

VINYL FRAME • HIGH PERF. GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors

215 - 788 - 7000

(PW410dx) Vinyi Frame Foam Filled = 3/4" Insulated Glass Unit = Sun Seal High Perf. Glass + Argon Gas Fixed Window 0KW ~ K - 27 - 00073 - 00001

ENERGY PERFORMANCE RATINGS

U - Factor (U.S./I - P) 0.27

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance 0.46

Air Leakage (U.S./I - P)



QUALIFICATION:



HEATSEAL® TRIPLE DELUXE XR10

VINYL FRAME • FOAM FILL • LOW-E GLASS 15/16" TRIPLE PANE IGU • KRYPTON GAS (90)

No Grids



OKNA Windows & Doors

215 - 788 - 7000

(PW410dx) (rw+100x)

Vinyl Frame Foam Filled = 15/16" insulated Glass

Unit = Triple Low — E IG + Krypton Gas

Fixed Window 0KW - K - 27 - 00076 - 00001

ENERGY PERFORMANCE RATINGS

U - Factor (U.S./I - P)

Solar Heat Gain Coefficient

0.16ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance 0.45

Air Leakage (U.S./I - P) ≤ 0.3



QUALIFICATION:



North-Central

THERMAL PERFORMANCE PACKAGES **Condensation U-Value** SHGC **VT** Resistance **CLEAR/CLEAR** 0.46 0.66 0.68 46 **HEATSEAL®** 0.58 0.28 0.32 63 **HEATSEAL® DELUXE** 0.27 63 0.32 0.58 **HEATSEAL® TRIPLE DELUXE XR9** 0.20 0.28 0.45 71 (15/16'' - Argon Gas)**HEATSEAL® TRIPLE DELUXE XR10** 0.28 0.45 **72** (15/16" - Krypton Gas) **SUNSEAL®** 0.28 0.23 0.46 SUNSEAL® DELUXE 63 0.27 0.46 0.23

Numbers are based off of windows tested without grids. For windows with grids, please contact your certified dealer to obtain thermal performance numbers

When you purchase a window or patio door that is advertised as the most energy efficient, you want to be sure the claims are based on facts, certified by a truly independent and objective authority. Their unbiased test results allow homeowners to make a more educated choice.

All OKNA windows and doors meet rigorous North American Fenestration Standard (NAFS).

Certification is performed by

The Keystone Certification Program

that is ANSI-accredited to ensure that our products are manufactured as represented by their certifications, which are based on tests performed by accredited laboratories in accordance with the AAMA/WDMA/CSA 101/IS2/A440 — North American Fenestration Standard (NAFS). The NAFS standard defines a rating scale for fenestration product performance, and requires that components used in window & door assemblies also meet stringent component standards. Certification includes annual inspections to ensure the factory quality management system also meets rigid standards – that translates to homeowner peace of mind.



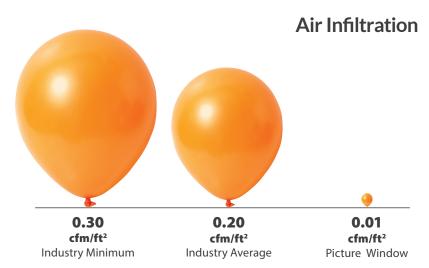


OKNA Windows

400 Crossings Drive Bristol, PA 19007

P 215-788-7000 F 215-781-1166 oknawindows.com

STRUCTURAL PERFORMANCE			
	Industry Minimum	OKNA PW410	Comparison to Industry Minimum
NAFS Rating Residential Grade Performance for air/water/structural.	R15	R35	
Air Infiltration (cfm/ft2) at speeds of 25mph.	0.3	0.01	30 times better
Water Penetration (mph) 8" per hour.	33	59	79% better
Structural Integrity Design Pressure (DP) Wind (mph) durability before breaking.	94	143	52% better



The results are based on a tested window sample by AAMA testing window guidelines. Title of Test & Method: Air Infiltration - ASTM E 283 75 PA - (1.6 psf) 25 mph