PRECISION WELD



400 Series by OKNA Windows

SL420

THERMAL PERFORMANCE PACKAGES

HEATSEAL°

VINYL FRAME • LOW-E GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors 215-788-7000

(\$1.420)

Vinyl Frame = 3/4" Insulated Glass Unit = Low — E High Perf. Glass with Argon Gas Horizontal Slider Window

ENERGY PERFORMANCE RATINGS

U-Factor (U.S./I-P) 0.28

Solar Heat Gain Coefficient 0.26

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I-P) ≤ 0.3

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HEATSEAL® DELUXE

VINYL FRAME • FOAM FILL • LOW-E GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors

215-788-7000

(SL420dx)

Vinyl Frame Foam Filled * 3/4" Insulated Glass Unit Low—E High Perf. Glass with Argon Gas Horizontal Slider Window

ENERGY PERFORMANCE RATINGS Solar Heat Gain Coefficient

U-Factor (U.S./I-P) 0.27

0.26

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I-P) ≤ 0.3

racturer adjustates that these ratings contorn to applicable NFBC procedures for deterted col performance. NFBC ratings are determined for a fixed set of environmental condition to product size. NFBC does not recommend any product and does not varrant the sult ct for any specific use. Consult Manufacturer's illerature for other product performant www.nftc.org

HEATSEAL® TRIPLE DELUXE XR9

VINYL FRAME • FOAM FILL • LOW-E GLASS 15/16" TRIPLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors

215-788-7000

(SL420dx)

Vinyl Frame Foam Filled = 15/16" Insulated Glass
Unit = Triple Low — E IG + Argon Gas Horizontal Slider Window

ENERGY PERFORMANCE RATINGS

U-Factor (U.S./I-P) 0.21

Solar Heat Gain Coefficient

0.22

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I-P)



ENERGY STAR® Certified in All 50 States

The **ENERGY STAR**° **Most Efficient** designation is an extension of the ENERGY STAR® brand and is designed to recognize and advance the most efficient products among those that qualify for the ENERGY STAR°. This recognition is offered for specific categories and awarded for a specific year. The goal of this effort is to encourage new, more energy-efficient products into the market more quickly by targeting early adopters.

Each year, EPA will establish criteria for specific product categories to earn Most Efficient recognition. Products that are recognized as ENERGY STAR® Most Efficient must already qualify for the ENERGY STAR® label.





OKNA Windows products within this series have been recognized as the Most Efficient of ENERGY STAR 2025.

SUNSEAL®

VINYL FRAME • HIGH PERF. GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



OKNA Windows & Doors

215-788-7000

(SL420)

Vinyl Frame = 3/4" Insulated Glass Unit = Sun Seal High Perf. Glass + Argon Gas Horizontal Slider Window

ENERGY PERFORMANCE RATINGS

U-Factor (U.S./I-P) 0.28

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance 0.41

Air Leakage (U.S./I-P)

urer stipulates that these ratings conform to applicable NFRC procedures for determining whole performance. NFRC ratings are determined for a fitted set of environmental conditions and reductures. NFRC ceans or exome and any product and deem on warrant the suitability of any or any specific use. Consult Manufacturer's literature for other product performance information was military to the product of the product performance information was military to the product of the product performance information was military to the product of the product performance information was military to the product of the product performance information was military to the product of the product of the product performance information and the product of the product of the product of the product performance information was producted by the product of the product of the product performance information and the product of the product of the product performance information and the product performance in the performance



QUALIFICATION:



HEATSEAL® TRIPLE DELUXE XR10

VINYL FRAME • FOAM FILL • LOW-E GLASS 15/16" TRIPLE PANE IGU • KRYPTON GAS (90)

No Grids



OKNA Windows & Doors

215-788-7000

(SL420dx) Vinyl Frame Foam Filled = 15/16" Insulated Glass Unit = Triple Low—E IQ + Krypton Gas

Horizontal Silder Window

ENERGY PERFORMANCE RATINGS U-Factor (U.S./I-P)

0.17

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I-P)

≤ 0.3

immirativer stipulates that these rating conform to applicable NFRC procedures for determining whole oduct performance. NFRC catalogs are determined for a fixed set of environmental conditions and seclific product size. NFRC desea net recommend any product and does not warrant the suitability of any oduct for any specific use. Consult Manufacturer's literature for other product performance information, www.nftc.org



ENERGY STAR® Certified in All 50 States

THERMAL PERFORMANCE PACKAGES **Condensation U-Value** SHGC **VT** Resistance **CLEAR/CLEAR** 0.45 0.59 0.61 46 **HEATSEAL®** 0.51 0.28 0.26 61 **HEATSEAL® DELUXE** 0.27 0.26 0.51 61 **HEATSEAL® TRIPLE DELUXE XR9** 0.21 0.22 0.39 **70** (15/16'' - Argon Gas)**HEATSEAL® TRIPLE DELUXE XR10** 0.39 0.22 74 (15/16" - Krypton Gas) **SUNSEAL®** 0.28 0.19 0.41 SUNSEAL® DELUXE 61 0.27 0.41 0.19

Numbers are based off of windows tested without grids. For windows with grids, please contact your certified dealer to obtain thermal performance numbers.

When you purchase a window or patio door that is advertised as the most energy efficient, you want to be sure the claims are based on facts, certified by a truly independent and objective authority. Their unbiased test results allow homeowners to make a more educated choice.

All OKNA windows and doors meet rigorous North American Fenestration Standard (NAFS).

Certification is performed by

The Keystone Certification Program

that is ANSI-accredited to ensure that our products are manufactured as represented by their certifications, which are based on tests performed by accredited laboratories in accordance with the AAMA/WDMA/CSA 101/IS2/A440 — North American Fenestration Standard (NAFS). The NAFS standard defines a rating scale for fenestration product performance, and requires that components used in window & door assemblies also meet stringent component standards. Certification includes annual inspections to ensure the factory quality management system also meets rigid standards – that translates to homeowner peace of mind.



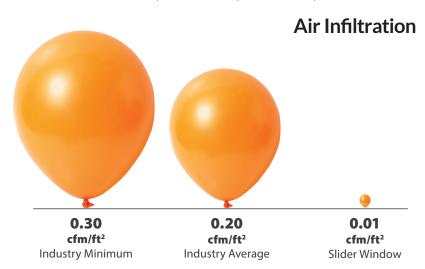


OKNA Windows

400 Crossings Drive Bristol, PA 19007

P 215-788-7000 F 215-781-1166 oknawindows.com

| STRUCTURAL PERFORMANCE | | | |
|---|---------------------|---------------|--------------------------------------|
| | Industry Minimum | OKNA SL420 | Comparison to Industry Minimum |
| NAFS Rating Residential Grade Performance for air/water/structural. | R15 | R35 | |
| Air Infiltration (cfm/ft²) at speeds of 25mph. | 0.3 | 0.01 | 30 times better |
| Water Penetration (mph) 8" per hour. | 33 | 59 | 79% better |
| Structural Integrity Design Pressure (mph) Wind (mph) durability before breaking. | 94 | 143 | 52% better |



The results are based on a tested window sample by AAMA testing window guidelines. Title of Test & Method: Air Infiltration - ASTM E 283 75 PA - (1.6 psf) 25 mph