# PRECISION WELD









400 Series by OKNA Windows

DH400

## THERMAL PERFORMANCE PACKAGES

#### **HEATSEAL®**

VINYL FRAME • LOW-E GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids



#### Okna Windows & Doors

215 - 788 - 7000

DH400 Replacement Double Hung Precision Weld (DH400) Vertical Slider Window

#### **ENERGY PERFORMANCE RATINGS**

U - Factor (U.S./I - P)

Solar Heat Gain Coefficient

#### **ADDITIONAL PERFORMANCE RATINGS**

Visible Transmittance

Air Leakage (U.S./I - P)

#### **HEATSEAL® DELUXE**

VINYL FRAME • FOAM FILL • LOW-E GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90)

No Grids, Locking Screen



#### Okna Windows & Doors

215 - 788 - 7000

DH400 Welded Double Hung Precision Weld DeLuxe (DH400dx) Vinyl Frame Foam Filled • 3/4" Insulated Glass Unit • Low – E High Perf. Glass with Argon Gas Vertical Slider Window

#### **ENERGY PERFORMANCE RATINGS**

U - Factor (U.S./I - P) 0.27

Solar Heat Gain Coefficient

#### ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I - P)

# $\leq 0.3$

#### **HEATSEAL® TRIPLE DELUXE XR9**

VINYL FRAME • FOAM FILL • LOW-E GLASS 15/16" TRIPLE PANE IGU • ARGON GAS (90)

No Grids, Locking Screen



#### Okna Windows & Doors

215 - 788 - 7000

DH400 Welded Double Hung Precision Weld DeLuxe (DH400dx) Vertical Slider Window

#### **ENERGY PERFORMANCE RATINGS**

U - Factor (U.S./I - P)

Solar Heat Gain Coefficient

0.25

#### ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I - P)



QUALIFICATION:

North-Central



Northern North-Central Southern

# South-Central



### **OKNA Windows**

400 Crossings Drive Bristol, PA 19007

P 215-788-7000 F 215-781-1166

oknawindows.com

## **SUNSEAL®** VINYL FRAME • HIGH PERF. GLASS 3/4" DOUBLE PANE IGU • ARGON GAS (90) No Grids Okna Windows & Doors



215 - 788 - 7000

DH400 Replacement Double Hung Precision Weld (DH400) Vinyl Frame = 3/4" Insulated Glass Unit = Sun Seal High Perf. Glass + Argon Gas

Vertical Slider Window

#### **ENERGY PERFORMANCE RATINGS**

U-Factor (U.S./I-P) 0.29

Solar Heat Gain Coefficient

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance

Air Leakage (U.S./I - P)



QUALIFICATION: Southern



#### **HEATSEAL® TRIPLE DELUXE XR10**

VINYL FRAME • FOAM FILL • LOW-E GLASS 15/16" TRIPLE PANE IGU • KRYPTON GAS (90)

No Grids, Locking Screen



#### Okna Windows & Doors

215 - 788 - 7000

DH400 Welded Double Hung Precision Weld DeLuxe (DH400dx) Vinvl Frame Foam Filled . 15/16" Insulated Glass Unit \* Triple Low - E IG + Krypton Gas Vertical Slider Window

#### **ENERGY PERFORMANCE RATINGS** U-Factor (U.S./I-P) Solar Heat Gain Coefficient

0.17

ADDITIONAL PERFORMANCE RATINGS

Visible Transmittance 0.42

Air Leakage (U.S./I-P)  $\leq 0.3$ 



**QUALIFICATION:** 



Northern



#### THERMAL PERFORMANCE PACKAGES **Condensation U-Value VT** SHGC Resistance CLEAR/CLEAR 0.46 0.61 0.62 45 **HEATSEAL®** 0.29 0.29 0.53 62 **HEATSEAL®** DELUXE 0.27 0.53 62 0.29 HEATSEAL® TRIPLE DELUXE XR9 0.42 0.21 0.25 **72** (15/16'' - Argon Gas)**HEATSEAL® TRIPLE DELUXE XR10** 0.25 **76** 0.17 0.42 (15/16" - Krypton Gas) **SUNSEAL®** 0.29 **62** 0.21 0.42 SUNSEAL® DELUXE 0.27 0.21 0.42 **62**

 $Numbers\ are\ based\ of for windows\ tested\ without\ grids.\ For\ windows\ with\ grids,\ please\ contact\ your\ certified\ dealer\ to\ obtain\ thermal\ performance\ numbers.$ 

When you purchase a window or patio door that is advertised as the most energy efficient, you want to be sure the claims are based on facts, certified by a truly independent and objective authority. Their unbiased test results allow homeowners to make a more educated choice.

All OKNA windows and doors meet rigorous North American Fenestration Standard (NAFS).

Certification is performed by

#### **The Keystone Certification Program**

that is ANSI-accredited to ensure that our products are manufactured as represented by their certifications, which are based on tests performed by accredited laboratories in accordance with the AAMA/WDMA/CSA 101/IS2/A440 — North American Fenestration Standard (NAFS). The NAFS standard defines a rating scale for fenestration product performance, and requires that components used in window & door assemblies also meet stringent component standards. Certification includes annual inspections to ensure the factory quality management system also meets rigid standards – that translates to homeowner peace of mind.





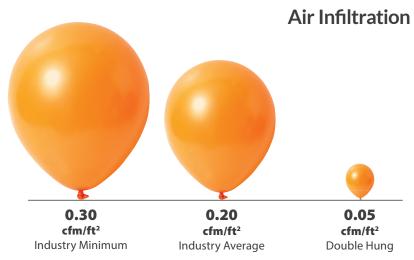
#### **OKNA Windows**

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oknawindows.com

STRUCTURAL PERFORMANCE			
	Industry Minimum	OKNA DH400	Comparison to Industry Minimum
<b>NAFS Rating</b> Residential Grade Performance for air/water/structural.	R15	R50	
<b>Air Infiltration</b> (cfm/ft²) at speeds of 25mph.	0.3	0.05	600% better
<b>Water Penetration</b> (mph) 8" per hour.	33	56	70% better
Structural Integrity Design Pressure (mph) Wind (mph) durability before breaking.	94	171	82% better



The results are based on a tested window sample by AAMA testing window guidelines. Title of Test & Method: Air Infiltration - ASTM E 283 75 PA - (1.6 psf) 25 mph